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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/583,041	03/16/2007	Jun Asakawa	Q79261	6963	
23373 SUGHRUE MI	7590 09/22/200 ON. PLLC	9	EXAMINER		
2100 PENNSYLVANIA AVENUE, N.W. SUITE 800			PAYER, HWEI SIU CHOU		
WASHINGTON, DC 20037			ART UNIT	PAPER NUMBER	
			3724		
			MAIL DATE	DELIVERY MODE	
			09/22/2009	PAPER	

## Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)				
	10/583,041	ASAKAWA, JUN				
Office Action Summary	Examiner	Art Unit				
	HWEI-SIU C. PAYER	3724				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 16(a). In no event, however, may a reply be tim ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	I.  lely filed  the mailing date of this communication  (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on						
	- action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the r						
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.				
Disposition of Claims						
4)⊠ Claim(s) <u>1-8</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdraw	vn from consideration.					
5) Claim(s) is/are allowed.						
6)☐ Claim(s) is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) <u>1-8</u> are subject to restriction and/or ele	ection requirement.					
Application Papers						
9)☐ The specification is objected to by the Examiner	t.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the o						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11)☐ The oath or declaration is objected to by the Exa			` '			
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign	priority under 35 LLS C. 8 119(a)	-(d) or (f)				
a) ☐ All b) ☐ Some * c) ☐ None of:	priority under 30 0.0.0. § 113(a)	-(u) or (i).				
1. Certified copies of the priority documents	s have been received.					
2. Certified copies of the priority documents		on No				
3. ☐ Copies of the certified copies of the prior						
application from the International Bureau	•	· ·				
* See the attached detailed Office action for a list of		d.				
Attackers and a						
Attachment(s)  1) Notice of References Cited (PTO-892)	4) Interview Summary	(PTO-413)				
2) Notice of Praftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ite				
3) Information Disclosure Statement(s) (PTO/SB/08)	5) Notice of Informal P	atent Application				
Paper No(s)/Mail Date	6)					

1. This application contains claims directed to more than one species of the generic invention. Theses species are deemed to lack unity of invention because they are not so linked to form a single general invention concept under PCT Rule 13.1.

The species are as follows:

Species A – A method including the special technical feature of having the hardness of a forging die material in the range of HRC 45 to 62.

Species B – A method including the special technical feature of applying cutting oil directly to a cutting tool.

Species C – A method including the special technical feature of rough cutting, heat treatment, finish cutting and profile cutting.

Species D – A method including the special technical feature of cutting a corner recess of a workpiece to have a compound curvature or a product including the special technical feature of a corner recess having a compound curvature.

Applicant is required, in reply to this Office action, to elect a single species to which the claims shall be restricted if no generic claim is finally held to be allowable.

The reply must also identify the claims readable on the elected species, including any claims subsequently added. An argument that a claim is allowable or that all claims are generic is considered non-responsive unless accompanied by an election.

Upon the allowance of a generic claim, applicant will be entitled to consideration of claims to additional species which depend from or otherwise require all the limitations

Application/Control Number: 10/583,041 Page 3

Art Unit: 3724

of an allowable generic claim as provided by 37 CFR 1.141. If claims are added after the election, applicant must indicate which are readable upon the elected species.

MPEP 809.02(a).

2. The claims are deemed to correspond to the species listed above in the following manner:

Species A - claim 2

Species B – claim 3

Species C – claim 4

Species D – claims 5 and 7

The following claims are generic: 1, 6 and 8.

3. The species listed above do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, the species lack the same or corresponding special technical features as set forth above.

4. Applicant is advised that the reply to this requirement to be complete must include an election of the invention to be examined even though the requirement be traversed (37 CFR. 1.143).

## **Point of Contact**

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hwei-Siu C. Payer whose telephone number is 571-272-4511. The examiner can normally be reached on Monday through Friday, 7:00 am to 4:00 pm.

Application/Control Number: 10/583,041 Page 4

Art Unit: 3724

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Boyer Ashley can be reached on 571-272-4502. The fax phone numbers for the organization where this application or proceeding is assigned are 571-273-8300 for official communications and 571-273-4511 for proposed amendments.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

H Payer September 13, 2009

/Hwei-Siu C. Payer/ Primary Examiner, Art Unit 3724